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SELECTIVE PALLET RACK CALCULATION TABLES WELDED FRAMES

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Upright model	A (")	B (")	Gauge
025F	3	1 5/8	Gauge 13 (0.090")
070F	3	3	Gauge 14 (0.070")
075F	3	3	Gauge 13 (0.090")
077F	3	3	Gauge 12 (0.105")
079F	3	3	Gauge 11 (0.120")
095F	4	3	Gauge 13 (0.090")
099F	4	3	Gauge 11 (0.120")

WELDED FRAMES CAPACITIES (Ib)									
FM	IK025F	IK070F	IK075F	IK077F	IK079F	IK095F	IK099F		
36''	23,400	28,600	38,400	44,300	50,000	37,500	60,200		
42"	21,900	25,900	34,600	39,800	44,900	37,500	60,200		
48"	19,300	23,000	30,600	35,200	39,700	36,300	57,900		
54"	16,700	20,000	26,400	30,400	34,300	33,900	53,200		
60"	15,000	17,700	23,100	26,600	30,000	31,300	48,400		
66"	13,400	16,000	20,900	24,000	27,100	28,500	43,500		
72"	11,700	14,400	18,700	21,400	24,100	25,800	38,700		
78"	10,300	12,800	16,500	19,000	21,300	23,200	34,500		
84"	9,100	11,400	14,700	16,900	19,000	21,700	31,900		
90"	8,000	10,200	13,100	15,100	16,900	20,100	29,400		
96"	7.100	9.200	11.800	13,500	15,200	18,600	26.800		

FM= Frame Model HbL= Height between Levels

NOTE:

- Capacities are per the 2008 RMI and 2001 AISI specification.
- Capacities for **static loads only**; including product load plus dead load (dead load = 2% of product load)
- Maximum unsupported length is measured from the floor to the top of the first beam or the maximum beam spacing (the worst case).
- Capacities are only valid when used with Mecalux-Interlake published beam sizes.
- These capacities assume that all component parts are (1) manufactured by Mecalux-Interlake, (2) in good condition, and (3) properly installed.



SELECTIVE PALLET RACK CALCULATION TABLES BEAMS

STEP BEAM DIMENSIONS (in) *								
Туре	Н	D	SD	SL	Thickness			
27E	2.75							
36E	3.656			1.625	0.063			
40E	4							
45E	4.5	2 750	1					
50E	5	2.750	1					
59E	5.928							
65E	6.54							
65Q	6.54				0.084			



* Slotted and unslotted beams.

	BEAM CAPACITY PER PAIR (lbs)									
Length (in)	27E	36E	40E	45E	50E	59E	65E	65Q		
48''	5.723	8.396	9.800	11.607	13.799	16.235	20.760	27.765		
54"	5.151	7.519	8.787	10.383	12.358	14.506	18.511	24.730		
60"	4.694	6.811	7.969	9.405	11.194	13.110	16.729	22.326		
66"	4.317	6.232	7.308	8.605	10.243	11.982	15.272	20.359		
72"	3.950	5.750	6.751	7.931	9.461	11.030	14.043	18.721		
78"	3.411	5.342	6.281	7.368	8.791	10.235	13.017	17.335		
84"	2.982	4.994	5.878	6.887	8.217	9.545	12.126	16.130		
90"	2.633	4.692	5.524	6.463	7.721	8.947	11.353	15.102		
96"	2.344	4.162	5.220	6.093	7.279	8.424	10.689	14.202		
102"	2.101	3.717	4.790	5.773	6.897	7.963	10.092	13.395		
108"	1.898	3.338	4.308	5.483	6.551	7.553	9.562	12.691		
114"	1.724	3.021	3.899	5.014	6.249	7.187	9.098	12.048		
120"	1.575	2.745	3.554	4.557	5.814	6.678	8.444	11.223		
126"	1.444	2.508	3.247	4.157	5.386	6.178	7.802	10.415		
132"	1.330	2.302	2.984	3.815	5.005	5.732	7.232	9.681		
138"	1.230	2.121	2.754	3.515	4.657	5.336	6.723	9.033		
144"	1.142	2.000	2.549	3.248	4.308	5.000	6.277	8.442		
150"	1.065	1.819	2.370	3.015	4.000	4.654	5.863	7.908		
156"	994	1.694	2.208	2.804	3.725	4.367	5.495	7.422		
162"	931	1.581	2.063	2.616	3.476	4.100	5.159	6.976		
168"	875	1.481	1.934	2.451	3.257	3.861	4.851	6.574		

- Capacities per ANSI MH16,1 2012 (RMI 2012) and 2007 AISI specification.

- These beams use tab endplate

NOTE:

- Capacities for static loads only; including product load plus dead load (dead load = 2% of product load)

- Interlake-Mecalux beams over 126"L require lateral bracing, as it is said in the product manual (yelow values)

- Beams longer that 90" that support decking must be tied together (with one Crossbar IK025B) to prevent spreading.

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- Loading to be uniformly distributed over the length of the beam.

- Values show reflect the capacity of the beams based on the lesser of its strength in bending or L/180 deflection criteria.

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SELECTIVE PALLET RACK **CALCULATION TABLES** PALLET SUPPORTS



	CROSSBARS IK004B CAPACITIES							
Frame	Capacity	Frame	Capacity	Frame	Capacity	Frame	Capacity	
Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	
24"	2950	38"	1700	52"	1110	66"	660	
26"	2670	40"	1600	54"	1020	68"	620	
28"	2440	42"	1520	56"	950	70"	590	
30"	2250	44"	1440	58"	880	72"	550	
32"	2080	46"	1370	60"	810			
34"	1940	48"	1310	62"	760			
36"	1810	50"	1210	64"	710			



CROSSBARS IK025B CAPACITIES							
Frame	Capacity	Frame	Capacity	Frame	Capacity	Frame	Capacity
Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	Depth	(Lb)
24"	1890	38"	1090	52"	760	66"	560
26"	1710	40"	1020	54"	730	68"	530
28"	1560	42"	970	56"	700	70"	500
30"	1430	44"	920	58"	680	72"	470
32"	1330	46"	870	60"	650		
34"	1240	48"	830	62"	630		
36"	1160	50"	800	64"	600		



CROSSBARS IK035B CAPACITIES								
Frame	Capacity	Frame	Capacity	Frame	Capacity	Frame	Capacity	
Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	
24"	740	34"	480	44"	290	66"	120	
26"	670	36"	450	46"	270	72"	100	
28"	610	38"	410	48"	240			
30"	560	40"	360	54"	190			
32"	520	42"	320	60"	150			

NOTE:

- Capacities are uniformly distributed product load plus dead load per each crossbar.
- These capacities assume that all component parts used are (1) manufactured by Interlake Mecalux, (2) in good
- condition, and (3) properly installed.
- There is no impact loading included in this chart.

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	MECALUX			CALCU	LATION T	ABLES		Ed./Rev.15/4	Nov. 14
PALLET SUPPORTS									
						* 6"			
SHELF IK IA108N 1 5/8" (6") CAPACITIES									
	Frame	Capacity	Frame	Capacity	Frame	Capacity	Frame	Capacity	
	Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	
	24"	1,000	34"	1,000	44"	1,000	66"	675	
	26"	1,000	36"	1,000	46"	1,000	72"	600	
	28"	1,000	38"	1,000	48"	950			



1,000

1,000

54"

60"

850

750

SHELF IK IA114N 1 5/8" (12") CAPACITIES							
Frame	Capacity	Frame	Capacity	Frame	Capacity	Frame	Capacity
Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	Depth	(Lb)
24"	1,000	34"	1,000	44"	1,000	66"	675
26"	1,000	36"	1,000	46"	1,000	72"	600
28"	1,000	38"	1,000	48 "	950		
30"	1,000	40"	1,000	54"	850		
32"	1,000	42"	1,000	60"	750		

NOTE:

30"

32"

1,000

1,000

40"

42"

- These capacities assume that all component parts used are (1) manufactured by Interlake Mecalux, (2) in good condition, and (3) properly installed.
- Must be taken into account that the beam will be slotted when his length is over 90"
- Capacity values for each shelf.

SELECTIVE PALLET RACK CALCULATION TABLES PALLET SUPPORTS

Drum Coil Bed IA402D CAPACITIES								
Frame	Capacity	Frame	Capacity	Frame	Capacity	Frame	Capacity	
Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	
24"	3,300	34"	2,240	44"	1,700	66"	1,110	
26"	3,020	36"	2,110	46"	1,620	72"	1,020	
28"	2,780	38"	1,990	48"	1,550			
30"	2,570	40"	1,880	54"	1,370			
32"	2,390	42"	1,780	60"	1,230			

NOTE:

- Maximum drum diameter = 22-1/2".
- Capacities are uniformly distributed product load plus dead load per each drum coil bed.
- There is no impact loading included in this chart.
- The capacities assume that all component parts used are manufactured by Interlake Mecalux, in good condition, and properly installed.
- Capacity values for each Drum Coil Bed.
- They are not load limitation for St.Drum Cradle IK IA400D



Fork Clearance Bar IK IA300F CAPACITIES							
Frame	Capacity	Frame	Capacity	Frame	Capacity	Frame	Capacity
Depth	(Lb)	Depth	(Lb)	Depth	(Lb)	Depth	(Lb)
24"	2,640	34"	1,790	44"	1,350	66"	880
26"	2,410	36"	1,680	46"	1,290	72"	810
28"	2,200	38"	1,580	48"	1,230		
30"	2,050	40"	1,500	54"	1,090		
32"	1,910	42"	1,420	60"	970		

NOTE:

- Use of this accessory creates point loads on the beam. Uniformly distributed capacities in beam charts are not valid with the use of fork clearance bars.
- Capacities are uniformly distributed product load plus dead load per each fork clearance bar.
- There is no impact loading included in this chart.
- The capacities assume that all component parts used are manufactured by Interlake Mecalux, in good condition, and properly installed.
- Capacity values for each Fork Clearance Bar IK IA300F.



High frame	Row Spacer quantity			
≤13'	1			
>13' ≤17'	2			
>17' ≤ 26'	3			
> 26'	4 or more			

- 1.- The first row spacer have to be installed at 50" height from the floor
- 2.- The top row spacer have to be installed in the upper part of the frame, next to the highest cross-tie bracing. (*)
- 3.- The intermediate row spacers have to be places preferably (avoiding interference with beams or any other installation element) closed to knots between struts and trying to be in equal distances between them (maximum 144").

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